

CANDU MAINTENANCE CONFERENCE 1992

Table of Contents
VOLUME I and VOLUME II

	<u>Page</u>		<u>Page</u>
<u>SESSION 1 (Plenary)</u>		Work Sampling Studies, Bruce Nuclear Generating Stations A and B	47
<u>PLENARY SESSION</u>		<u>I. Khan</u> , Bruce Nuclear Power Development Ontario Hydro	
<u>Welcoming Remarks</u>	1	<u>R. Roberston</u> , Bruce Nuclear Power Development Ontario Hydro	
<u>W.I. Midvidy</u> , President, Canadian Nuclear Society			
<u>Keynote Speaker</u>	3	Improved Maintenance Procedures at Bruce NGS-B	65
<u>G.L. Titus</u> , President and CEO New Brunswick Power		<u>P. Ready</u> , Bruce NGS-B Ontario Hydro	
<u>Industry and Utility Perspectives</u>		<u>D.P. Ayotte</u> , GE Canada, Peterborough, Ontario	
<u>K.R. Hedges</u> , Vice-President AECL, CANDU	5		
<u>Jac-Ho Lim</u> , Plant Manager Wolsong Nuclear Power Plant, Korea Electric Power Corporation	23		
<u>H. Marois</u> , Directeur Adjoint de la Gentilly II Hydro-Quebec	33		
<u>A.R. Johnson</u> , Station Manager, Point Lepreau GS New Brunswick Power	34		
		<u>SESSION 1B</u> <u>MAINTENANCE PLANNING & RESOURCING I</u>	
		Chairperson: <u>R.D. Coulhart</u> , Ontario Hydro	
		<u>Integrated Operational Planning at Bruce NGS-A</u>	89
		<u>V.S. Hutter</u> , Technical Superintendent (Planning) Bruce Nuclear Generating Station A, Ontario Hydro	
		<u>Maintenance Labour Forecasting in NOB of Ontario Hydro</u>	113
		<u>A. Tanaka</u> Ontario Hydro	
		<u>J.R. Tousignant</u> Ontario Hydro	
		<u>Organization of Maintenance Program at Cernavada</u>	115
		<u>C. Racoveanu</u> , ICEMENERG, Romanian Electricity Authority	
<u>QA Involvement in a Large Station Project - Bruce NGS-B Experience</u>	37		
<u>K. Mika</u> , Bruce Nuclear Generating Station B Ontario Hydro			

CANDU MAINTENANCE CONFERENCE 1992

Table of Contents

	<u>Page</u>		<u>Page</u>
<p>SESSION 1C <u>LIFE CYCLE MANAGEMENT</u></p> <p>Chairperson: <u>P. Watson, Ontario Hydro</u></p>		Use of a Project Evaluation and Ranking System in Ontario Hydro Nuclear Operations Branch U.A. Schwabe Ontario Hydro	207
Life Cycle Management in the US Stone and Webster's Experience A.K. Banerjee , Stone and Webster Engineering Corporation Boston, Massachusetts	117	<p>SESSION 1E <u>USE OF SPECIAL TEAMS</u></p> <p>Chairperson: <u>T. Andreeff, Ontario Hydro</u></p>	
Aging Assessment of Nuclear Generating Station Cables K. Anandakumaran Ontario Hydro D.J. Stonkus Ontario Hydro	135	Organizing for Ownership in Multi-Unit Stations Y. Young , Ontario Hydro	217
Nuclear Plant Life Assurance Scoping Study Nuclear and Conventional Piping D.G. Dalrymple AECL Research Chalk River Laboratories	159	Quality Improvement in Pickering Retubing/ Rehabilitation Outages A.R. Lees , Ontario Hydro	219
<p>SESSION 1D <u>MAINTENANCE COST EVALUATION AND CONTROL</u></p> <p>Chairperson: <u>P.F. Tremblay, Ontario Hydro</u></p>		Ontario Hydro SLAR Implementation Team for Gentilly II NGS J.P. Mather , Ontario Hydro	231
Cost Effective Maintenance I.B. Poole Ontario Hydro J.R. Moreland Ontario Hydro	173	<p>SESSION 2A <u>INNOVATIVE MAINTENANCE TECHNIQUES</u></p> <p>Chairperson: <u>D.J. Benton, AECL, CANDU</u></p>	
Review of Bruce NGS-A Rehabilitation Projects and their Focus J.R. Grava Ontario Hydro	187	Innovative Maintenance Techniques in Generation Excitation System R.C. Salomoni , Embalse Nuclear Power Plant, CNEA, Argentina	233
		Maintenance Application of the Thermal Spray Process J.C. Chapin , Ontario Hydro	253

CANDU MAINTENANCE CONFERENCE 1992

Table of Contents

	<u>Page</u>		<u>Page</u>
Leak Sealing on Ancillary Cooling Circuits of CANDU Reactors M.F. Taylor, NNC Ltd, Warrington, England R. May, NNC Ltd, Warrington, England	269	Measurement of Calandria Tube to LISS Nozzle Proximity at Bruce NGS-A A.B. Mitchell, RPC New Brunswick	333
<p>SESSION 2B <u>REMOTE TOOLING I</u></p> <p>Chairperson: <u>J. Condon, GE Canada</u></p>		<p>SESSION 2D <u>REACTOR MAINTENANCE I</u></p> <p>Chairperson: <u>B.D. MacTavish</u></p>	
Pickering NGS-A Ion Chamber Additional Support S. El-Nesr, AECL, CANDU R.E. Kanhai, AECL, CANDU W.R. Richards, AECL, CANDU	281	Fuel Channel Installation Tooling for Retubing Bruce Reactors R.J. Gunn, AECL Canada	335
Remote Handling Innovation from Fusion J.W.F. Millard, Sparatsg R.A. MacDonald, Sparatsg	303	The Improved Induction Heating Technique for Calandria Tube Rolled Joint Separation M. Cenanovic, Ontario Hydro M. Ng, Ontario Hydro T. Malkiewicz, Ontario Hydro J. Lee, Ontario Hydro J. Morcom, Ontario Hydro D. Pritchard, Ontario Hydro	353
Recent Uses of Robotics for Remote Inspection and Maintenance A.J. Tokarz, Ontario Hydro K.S. Mahil, Ontario Hydro	305	Quality Improvement for Stop Collar and Bellows Welding on Bruce Retube A. Ditschum, AECL, CANDU A. Filipovic, AECL, CANDU	365
<p>SESSION 2C <u>REACTIVITY MECHANISM MAINTENANCE</u></p> <p>Chairperson: <u>L. Anzil, Ontario Hydro</u></p>		<p>SESSION 2E <u>STEAM GENERATOR EXPERIENCE</u></p> <p>Chairperson: <u>W.G. Schneider, Babcock & Wilcox</u></p>	
Pickering NGS-A Reactivity Mechanism Deck Maintenance T.E. Smart, Ontario Hydro M.R. Loughheed, Ontario Hydro	321	Operating Experience with Westinghouse Steam Generators J.N. Esposito, Westinghouse Electric Corporation M.J. Wootten, Westinghouse Electric Corporation	381
Flux Detector Replacement Tooling Procedure E.P. Ahearn, Pt. Lepreau New Brunswick Power	331		

CANDU MAINTENANCE CONFERENCE 1992

Table of Contents

	<u>Page</u>		<u>Page</u>
Replacement of Nuclear Steam Generators J.C. Smith, Babcock & Wilcox International	403	Maintenance Planning and Management at KANUPP J.A. Hashmi, Karachi, KANUPP	485
Proactive Heat Exchanger Program J. Roxinowicz, Ontario Hydro	413		
<u>VOLUME II</u>		<u>SESSION 3C</u> <u>STEAM GENERATORS MAINTENANCE</u>	
		Chairperson: <u>W. Symmons, Ontario Hydro</u>	
<u>SESSION 3A</u> <u>REACTOR MAINTENANCE II</u>			
Chairperson: <u>D.A. Tucker, Ontario Hydro</u>			
Darlington Reactor Maintenance Study T.A. Hunter, G.E. Canada	425	Steam Generator Water Lancing F. Kamler, Babcock & Wilcox W. Schneider, Babcock & Wilcox	487
Bruce NGS-A, Unit 4 Fuel Chanel Feeder Coupling Leakage C.T. Ropponen, AECL, CANDU B.P. Cheung, AECL, CANDU	427	Steam Generator Maintenance Program at Point Lepreau NGS R.M. Crawford Point Lepreau NGS Lepreau, New Brunswick	505
Refurbishing of a Damaged End Fitting Seal Face on CANDU Reactors E.J. Schartinger G.E. Canada Inc	449	Bruce NGS-B U-Bend Support Stabilization G. McClellan, Babcox & Wilcox P. Gowthorpe, Babcox & Wilcox W. Schneider, Babcox & Wilcox	523
<u>SESSION 3B</u> <u>MAINTENANCE PLANNING AND RESOURCING II</u>		<u>SESSION 3D</u> <u>VALVE IMPROVEMENT PROGRAM</u>	
Chairperson: <u>K. Mika, Ontario Hydro</u>		Chairperson: <u>J. Webb, COG</u>	
Nuclear Operations Branch Outage Management Strategy W.M.C. Knowles, Ontario Hydro T. Andreeff, Ontario Hydro	461	Valve Packing Qualification for Improved Plant Availability J.A. Aikin, AECL, Chalk River C.R. Lade, AECL, Chalk River R.G. McCutcheon, Ontario Hydro B.W. Bagshaw, Ontario Hydro	541
Flux Detector Replacement Coordination and Planning M. Valiquette Point Lepreau GS New Brunswick Power Corporation	475	Bruce NGS-B Valve Improvement Program B.W. Bagshaw, Ontario Hydro	559

CANDU MAINTENANCE CONFERENCE 1992

Table of Contents

	<u>Page</u>		<u>Page</u>
PNGS-A Unit 4 Composite Graphite Valve Packing Program F. Meaney, Ontario Hydro	571	Maintenance Problems with Specialized Instrumentation Used On CANDU Systems, and Methods Used to Improve Equipment Availability H. Toby, Ontario Hydro	691
<p>SESSION 4A <u>REMOTE TOOLING II</u></p> <p>Chairperson: <u>J.R. Hopkins, AECL CANDU</u></p>		<p>SESSION 4C <u>STEAM GENERATOR CLEANING</u></p> <p>Chairperson: <u>P.L. Kermack, AECD, CANDU</u></p>	
Development of Radiation Hardened Electronics R. Hull, SPAR ATSG J. Millard, SPAR ATSG H. Brunnader, CFF TP	583	Three Mile Island Nuclear Station Steam Generator Chemical Cleaning C.A. Hansen, Babcock & Wilcox Service Company, Lynchburg	715
Robotics for Steam Generator Maintenance S. Buhay, Ontario Hydro K.S. Mahil, Ontario Hydro	599	Chemical Cleaning of the Bruce NGS-A Steam Generators J.E. Le Surf, Pacific Nuclear J.B. Manson, Pacific Nuclear W.R. Symmons, Ontario Hydro F.Yee, AECL CANDU	731
Orbiting Tools for Cutting, Cleaning and Welding CANDU Reactor Components M. Pollock, Spectrum Engineering Corporation	619	Benefits of Integrating Chemical and Mechanical Cleaning Process for Steam Generator Sludge Removal R.D. Varrin Foster-Miller Inc A.M. Ferrster Foster-Miller Inc T.W. Oliver Pacific Nuclear Inc J.E. Le Surf Pacific Nuclear Inc	743
<p>SESSION 4B <u>INSTRUMENTATION AND CONTROL MAINTENANCE</u></p> <p>Chairperson: <u>D.F. Meraw, Ontario Hydro</u></p>			
Hardware and Software Maintenance Strategies for Upgrading Vintage Computers B.C. Wang, AECL, CANDU W.J. Buitjs, AECL, CANDU R.D. Banting, AECL, CANDU	637		
Digital Control Computers Cable Replacement at the Hydro-Quebec Gentilly II Nuclear Power Station N. Gour, Hydro-Quebec J. Rivest, Hydro-Quebec	659		

CANDU MAINTENANCE CONFERENCE 1992

Table of Contents

Page

Page

SESSION 4D PREDICTIVE MAINTENANCE

Chairperson:
S. Suurmann, Ontario Hydro

Feedwater Heaters Functional Analysis at Embalse NGS R.R. Lolis, Embalse Nuclear Power Plant	757
Integrated Inspection Programs at Bruce Heavy Water Plant K.C. Brown, Ontario Hydro	775
The Reliability Centered Maintenance Program at Ontario Hydro I. Khan, Ontario Hydro B.J. Ferguson, Ontario Hydro	793

SESSION 4E VALVE ACTUATOR PROGRAMS

Chairperson:
L. Jurewicz

Air Operated Valve Diagnostics B.J. Ferguson, Ontario Hydro	811
MOV Predictive Maintenance Program at Darlington NGS J. Morrison, Ontario Hydro	833
MOV Operability Determination G.J. Lee, Babcock & Wilcox Nuclear Service	855